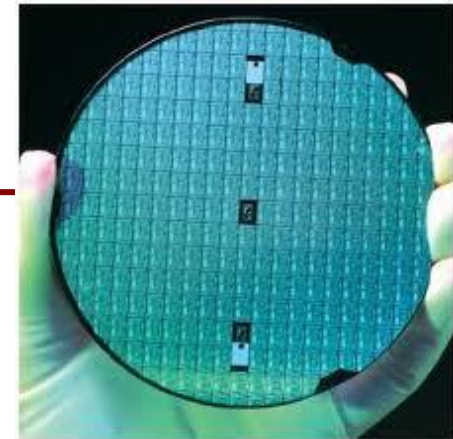
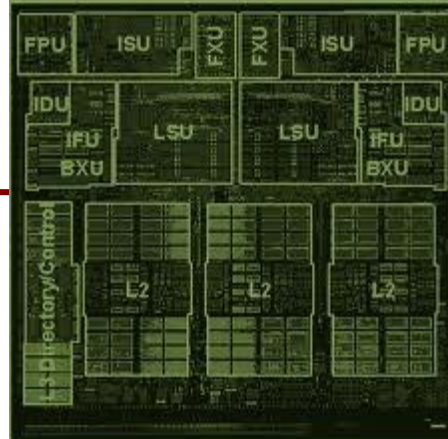
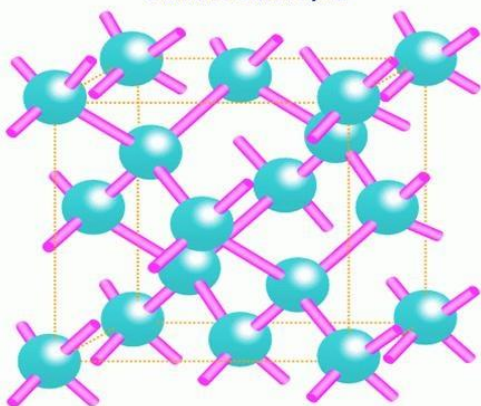


Structure of silicon crystal



ECE 225

Lecture 10

Interconnect Design under Thermal, Power, Reliability, & Variability Constraints

Prof. Kaustav Banerjee

Electrical and Computer Engineering

University of California, Santa Barbara

Voltage Drop Effects in Power Distribution Networks

A. H. Ajami, K. Banerjee and M. Pedram, International Journal of Analog Integrated Circuits and Signal Processing, Vol. 42, No. 3, pp. 277-290, Springer, 2005.

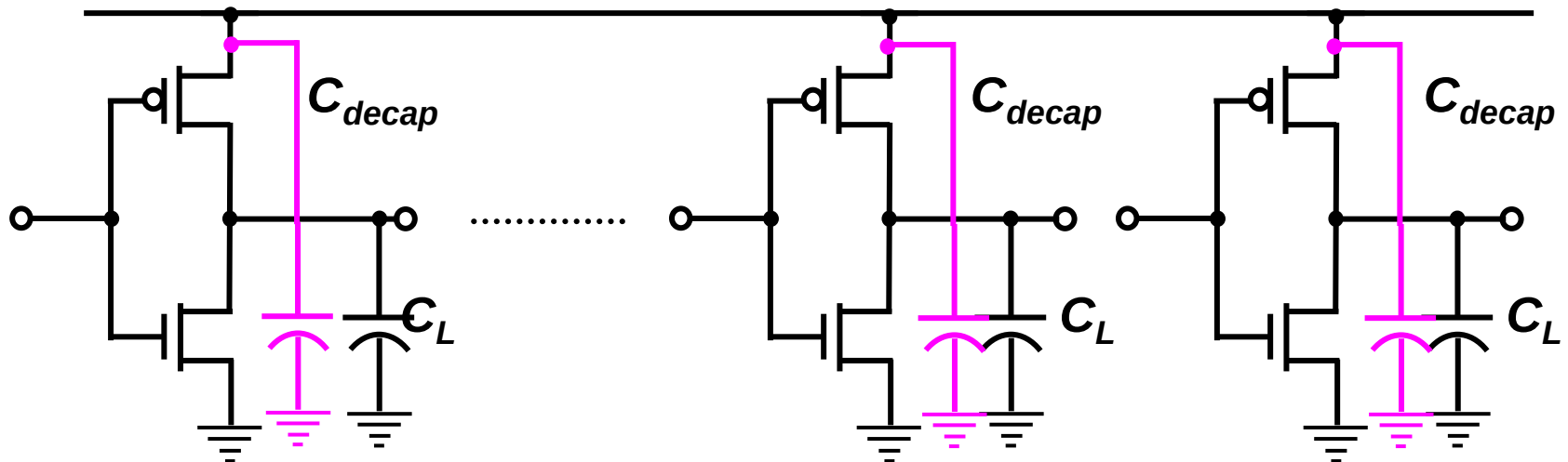
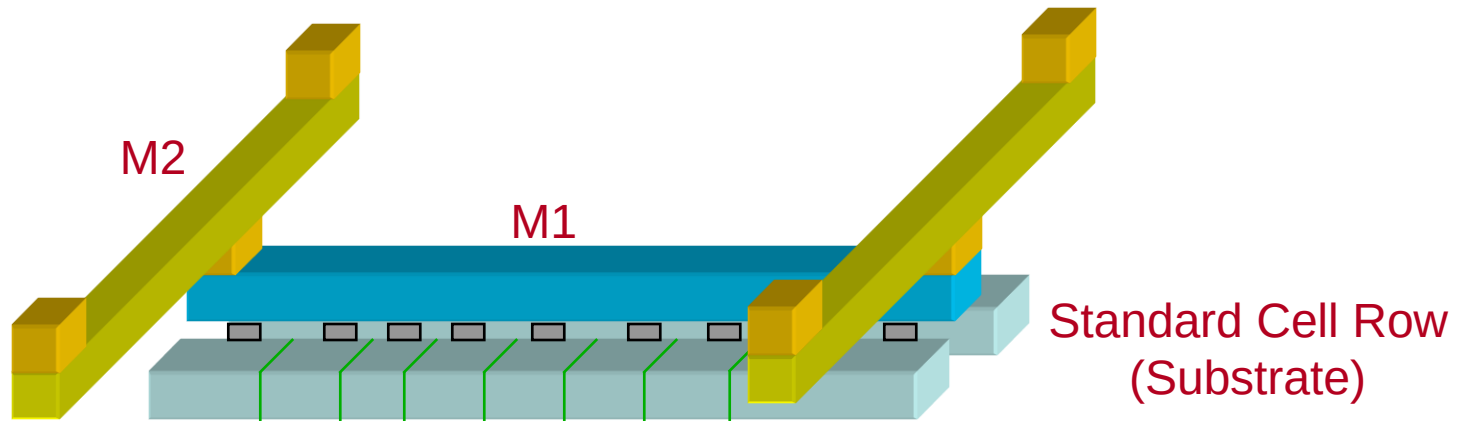
Voltage Drop Effects

- Voltage-drop is an inseparable aspect of DSM power distribution network (PDN)
 - resistive voltage drop ΔV (on-chip resistance)
 - switching noise, $L di/dt$ (off-chip inductance)
- Degrades device switching speed and *DC* noise margins
- Can cause functional failure in dynamic logic and timing violation in static logic
- 10% voltage-drop $\rightarrow$ 8% increase in device propagation delay (0.18 μ m tech.)

Challenges in P/G Network Design

- Satisfying the electromigration (EM) rules for each power routing segment
- Minimizing the area consumed by PDN
- Limiting the worst-case voltage-drop ($\sim 10\%$ of V_{dd} for current technology)
 - Power network wire-sizing ($\uparrow$ routing area)
 - Decoupling-cap insertion ($\uparrow$ substrate area)

Local Power Distribution

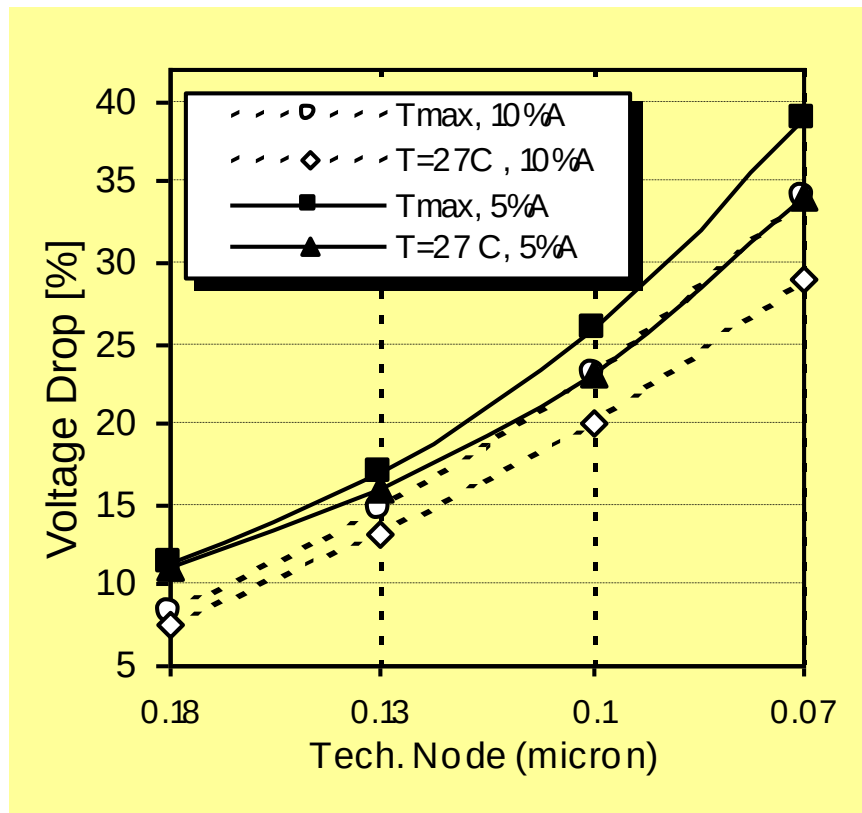


Technology Scaling Impacts

- Scaling of line dimension (R , L , C)
- Scaling of chip frequency, power, and # of power pads
- Interconnect thermal effects
 - Electromigration rules
 - R
- Thin-film scattering and barrier thickness effects in DSM interconnects
 - R

Global/Semi-global PDN IR-Drop

Allocation of 5% and 10% of the routing area for wire sizing to minimize the voltage-drop:

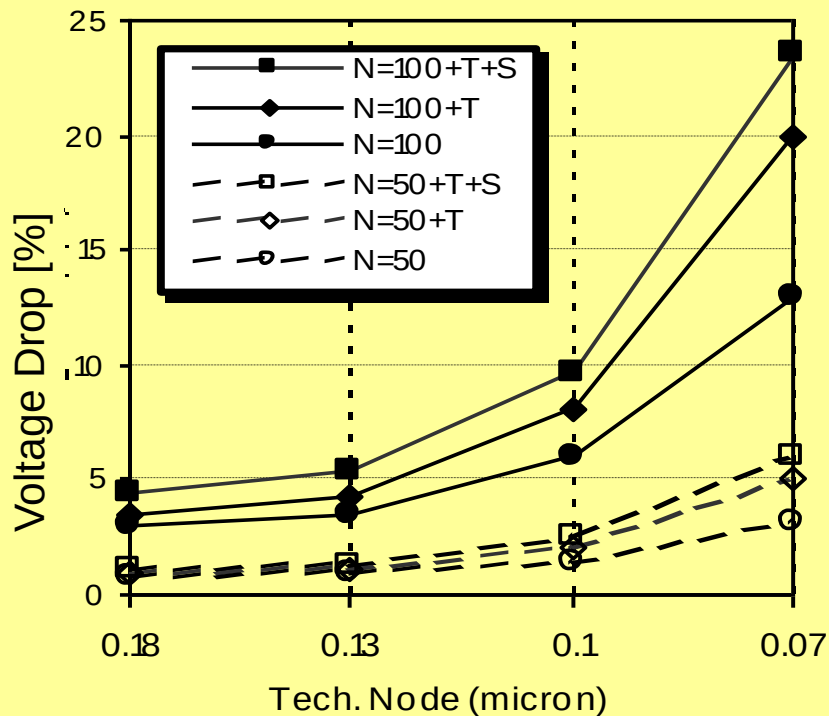


Voltage-drop increases rapidly with technology scaling....

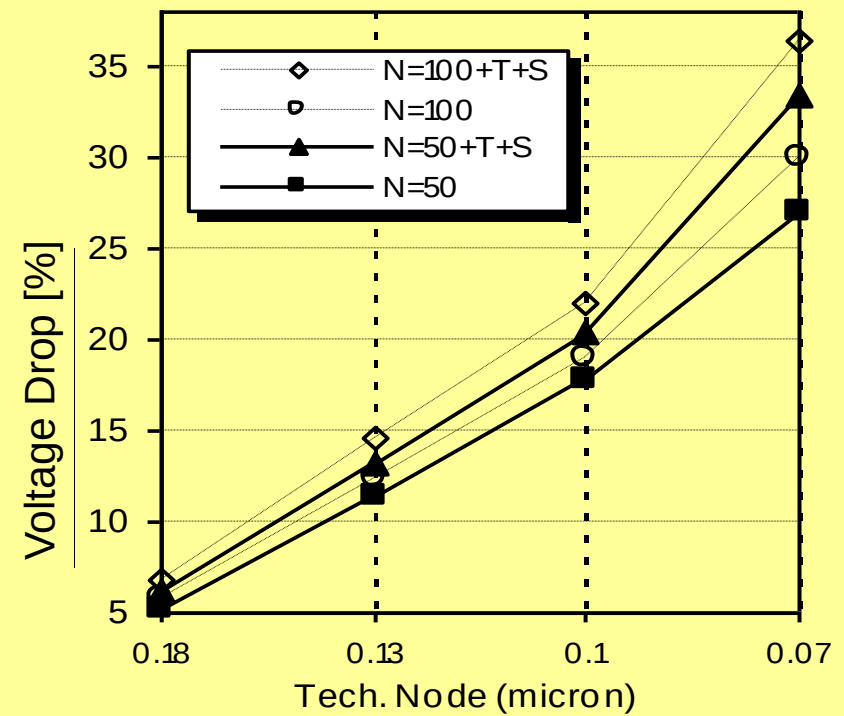
Interconnect temperature has a major impact on the voltage-drop of global segments.....

Full Chip IR-Drop

Local worst-case IR-Drop
for 50 and 100 switching cells

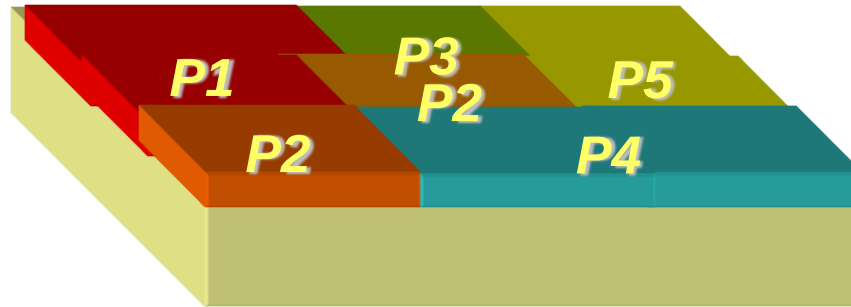


Total chip worst-case IR-Drop
10% routing, 5% chip area



T— considering temperature effect **S**—considering thin-film effects

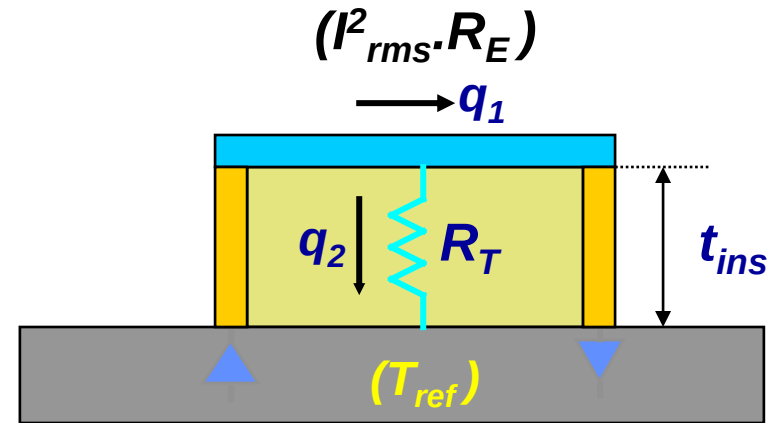
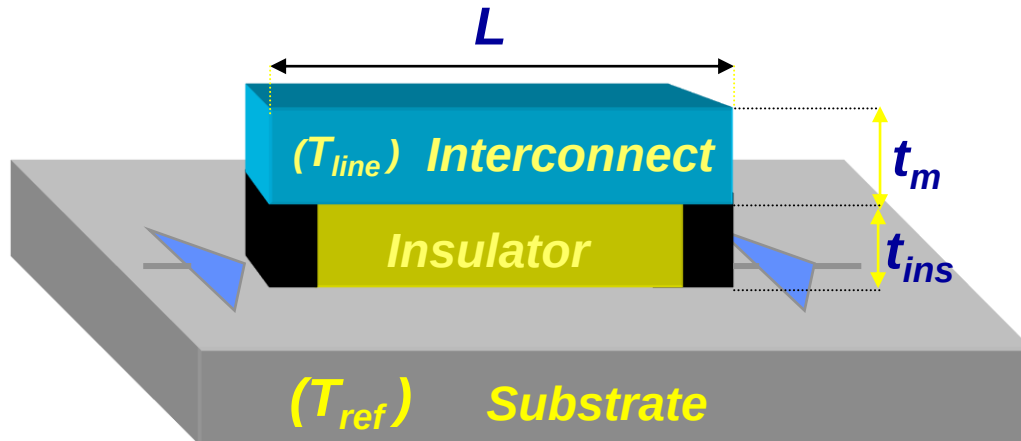
Within-Die Temperature Variations



- Substrate power generation distribution is generally non-uniform
 - Functional block clock gating
 - System-level power management
 - Non-uniform distribution of gate sizing and switching activities in different blocks
- Substrate thermal profile is non-uniform
 - Thermal time constant is of the order of *ms*
 - Switching activities at the block level are more important
 - Introduces non-uniformity in the global interconnect thermal profile

Interconnect Thermal Profile

A. Ajami et al., DAC 2001



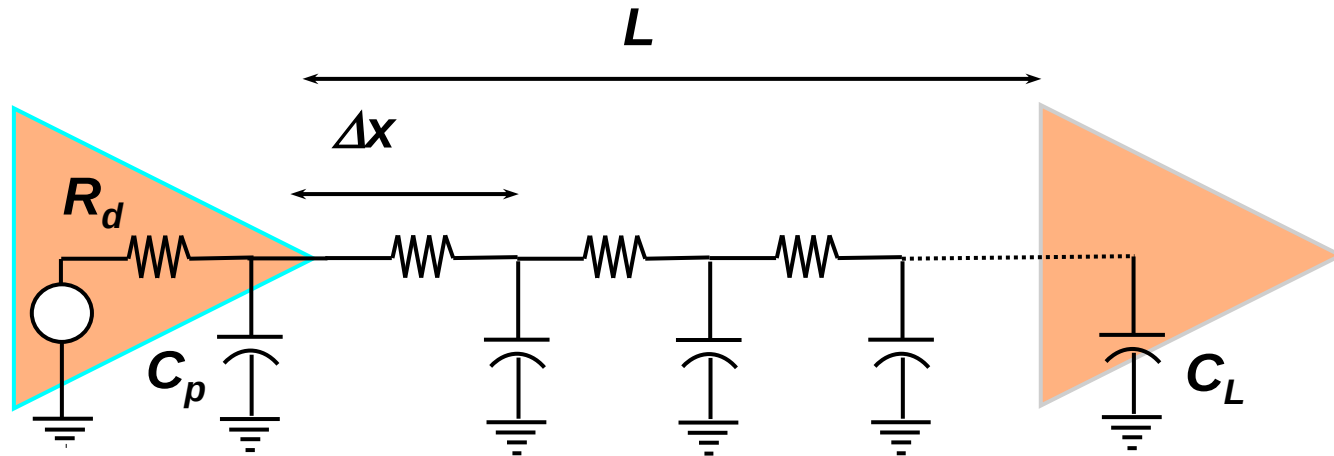
$$\frac{d^2 T_{line}}{dx^2} = -\frac{Q}{k_m}$$

$$Q = q_1 - q_2$$

$$\frac{d^2 T_{line}(x)}{dx^2} = \lambda^2 T_{line}(x) - \lambda^2 T_{ref}(x) - \theta$$

λ and θ are constants
 $f(L, t_m, k_m, t_{ins}, k_{ins}, I_{rms}, R_E)$

Non-Uniform Temperature-Dependent Delay



$$D = R_d (C_p + C_L + \int_0^L c_0(x) dx) + \int_0^L r_0(x) \left(\int_x^L c_0(\eta) d\eta + C_L \right) dx$$

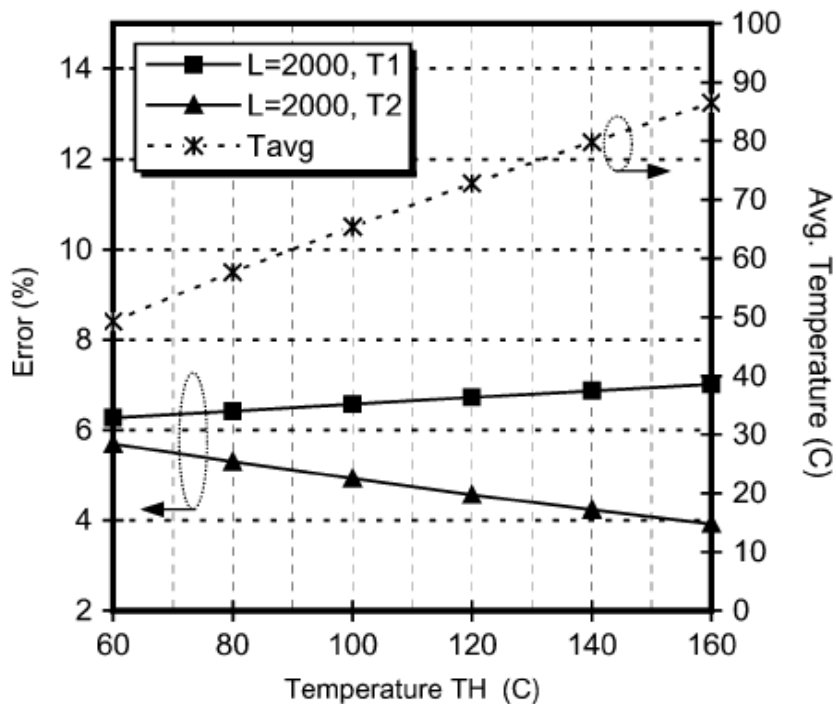
$$D = D_0 + (c_0 L + C_L) \rho_0 \beta \int_0^L T(x) dx - c_0 \rho_0 \beta \int_0^L x T(x) dx$$

D_0 is the Elmore delay model at reference temp.

Implications for Delay and IR-Drop

Impact on delay estimation.....

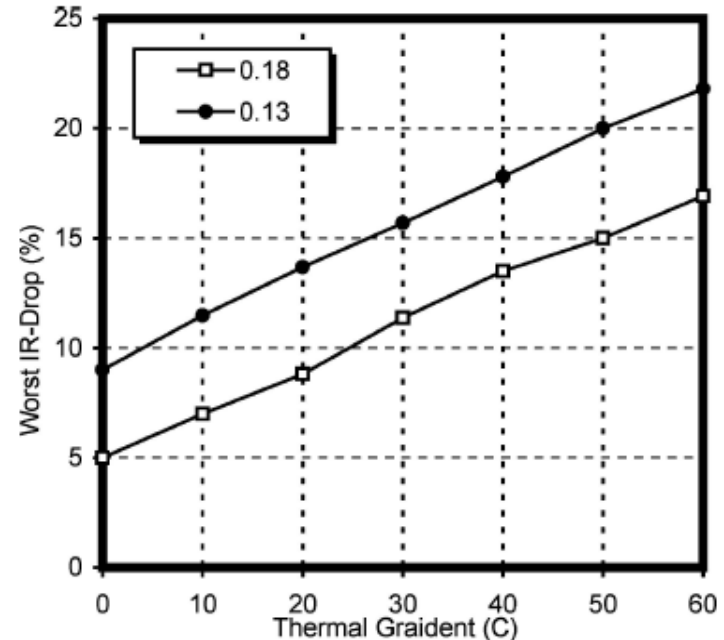
T1: positive exponential gradient
T2: negative exponential gradient
For a fixed T_{Low}



Ajami et al., TCAD 2005

Impact on IR-drop analysis.....

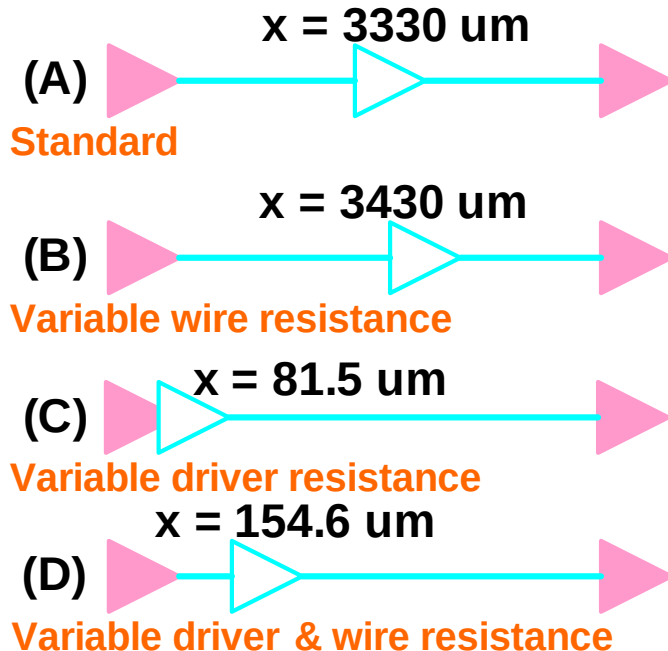
Worst-case voltage-drop (V_{IR}/V_{dd}) increases in the presence of thermal gradients



Ajami et al., JAICSP, 2005

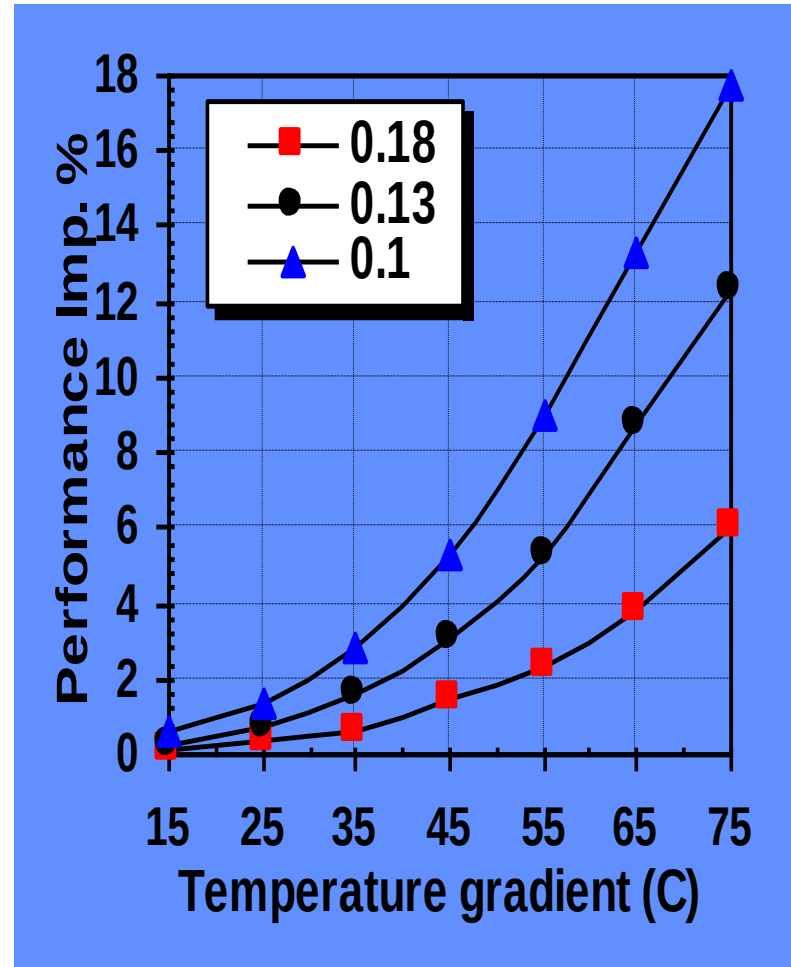
Impact on Buffer Insertion

Buffer movement in a 6660 μm line
(180 nm node)



Ajami et al., ICCAD 2001

Delay improvement after
thermally-aware buffer insertion



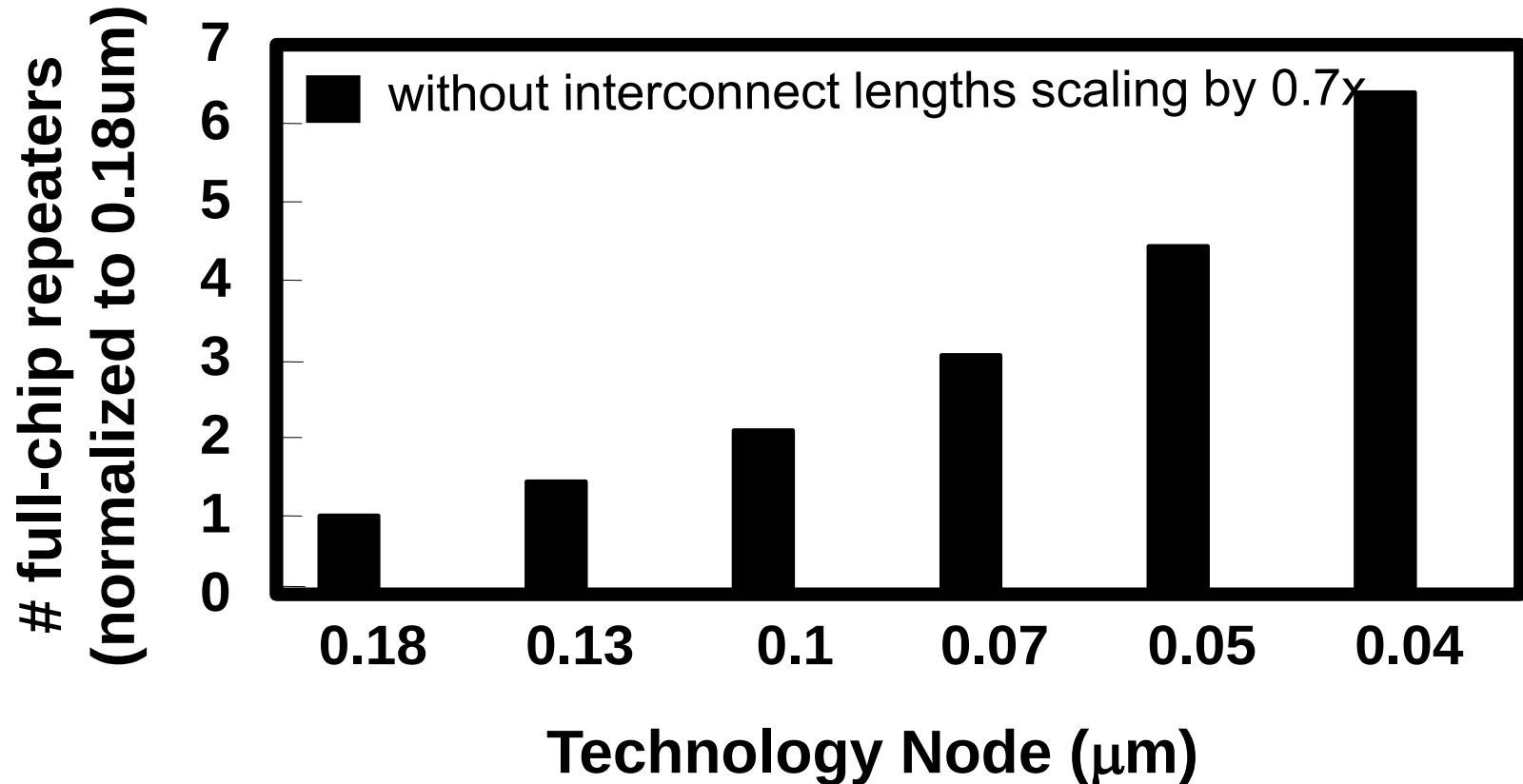
Interconnect Delay and Power Dissipation

K. Banerjee and A. Mehrotra, IEEE Transactions on Electron Devices, Vol. 49, No. 11, pp. 2001-2007, November 2002.

Performance Optimization: Global Wires

- Increasing chip complexity and scaling
 - number and (electrical) length of global lines & latency increase
- Repeater insertion used for lowering the signal delays
- Delay of optimally repeatered line is linear in its length
- High-performance designs: **large number of repeaters ($> 10^6$ for sub-100 nm designs)**

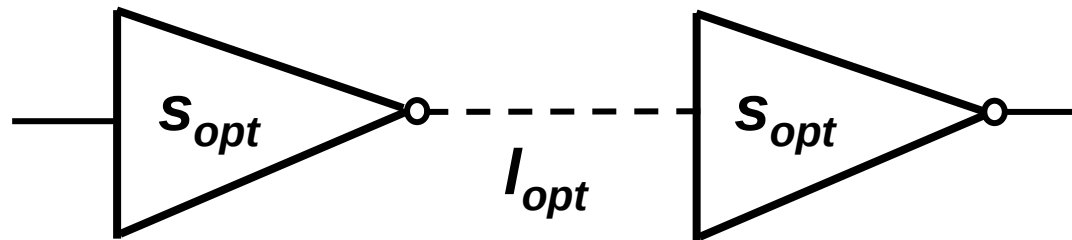
Increasing Number of Repeaters



Source: Intel Corporation

Optimal Repeater Insertion

- Long interconnects can be optimally buffered



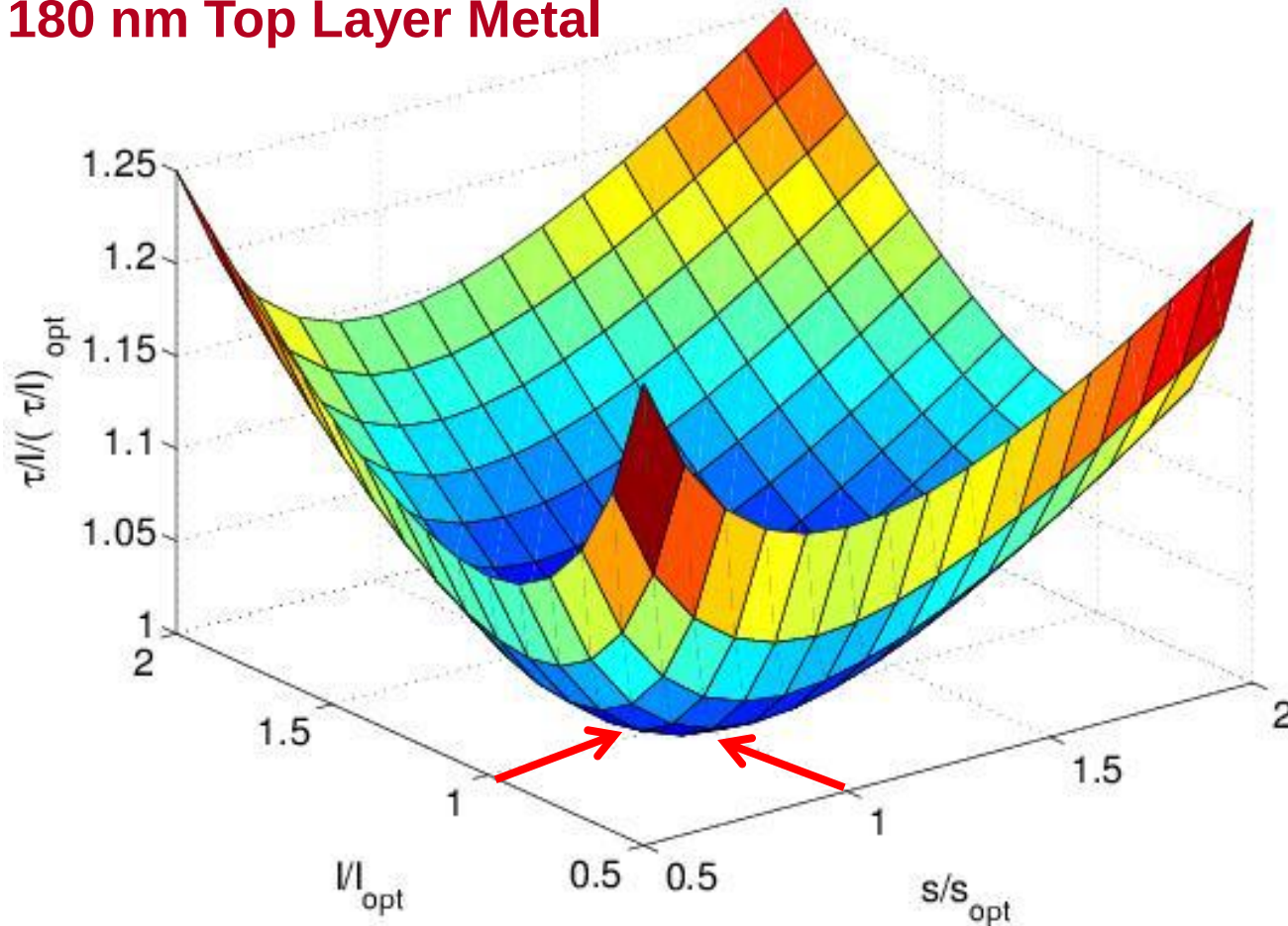
- Large size: could be ~ 450 times the minimum sized inverters available in a relevant technology (K. Banerjee et al., DAC 1999)
- Can contribute to significant on-chip **power dissipation!**

Delay Vs Power Tradeoff for Global Wires

- All global wires are not on the critical path
- Optimal buffering is not always necessary
- Some delay penalty can be tolerated on non-critical wires
- **Potential for large power savings** by using smaller repeaters and larger inter-repeater wire length

Interconnect Delay Optimization

180 nm Top Layer Metal



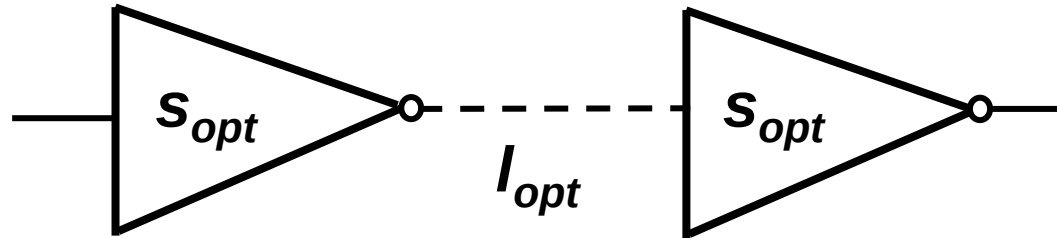
For $s = s_{opt}/2$ and $W = 2 W_{opt}$; Delay Penalty is **only 25%**

Power-Optimal Repeater Insertion

Banerjee and Mehrotra, TED 2002.

- A methodology to estimate repeater size and inter-repeater wire length which minimizes the total interconnect power dissipation for a given delay penalty
- Estimate power-optimal buffering schemes for various ITRS technology nodes
- Analyze relative importance of various components of power dissipation as a function of technology scaling

Methodology



delay per unit length:

$$\frac{\tau}{\ell} = \frac{1}{\ell} r_s (c_0 + c_p) + \frac{r_s}{s} c + r_s c_0 + \frac{1}{2} r c \ell$$

For $\ell = \ell_{opt}$, $s = S_{opt}$:

$$(\tau / \ell)_{opt} = 2 \sqrt{r_s c_0 r c} \left\{ 1 + \sqrt{0.5 \left(1 + \frac{c_p}{c_0} \right)} \right\}$$

Methodology

$$P_{repeater} = P_{switching} + P_{leakage} + P_{short\ circuit}$$

$$P_{switching} = \alpha (s(c_p + c_o) + I_c) V_{DD}^2 f_{clk}$$

$$P_{leakage} = V_{DD} I_{leakage} = V_{DD} I_{off} W_{n_{min}} s$$

$$P_{short\ circuit} = \alpha t_r V_{DD} I_{peak} f_{clk} = \alpha t_r V_{DD} W_{n_{min}} s I_{short\ circuit} f_{clk}$$

- α is the activity factor (=0.15)
- t_r = rise time of input voltage to change from V_{tn} to $V_{DD} - V_{tp}$

Methodology

If the delay penalty is f , then: $\frac{\tau}{I} = (1+f)(\tau / I)_{opt}$

$$\frac{P_{repeater}}{I} = k_1 \left(s / I (c_p + c_0) + c \right) + k_2 \frac{s}{I} + k_3 s$$

 switching  leakage  short-circuit

$$k_1 = \alpha V_{DD}^2 f_{clk}$$

$$k_2 = \frac{3}{2} V_{DD} I_{off_n} W_{n_{min}}$$

$$k_3 = \alpha V_{DD} W_{n_{min}} I_{short\ circuit} f_{clk} \log_e 3 (1+f)(\tau / I)_{opt}$$

Methodology

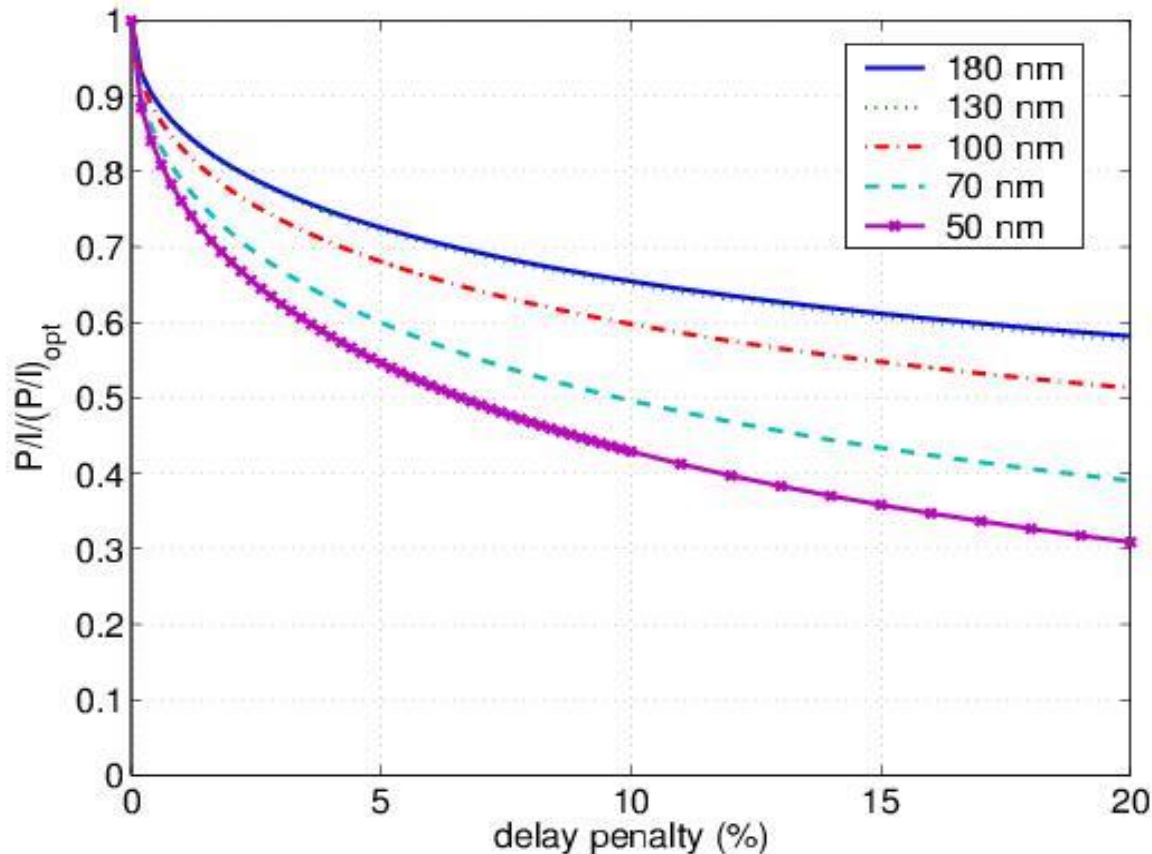
Minimize P_{repeater}/I w.r. t. s :

$$\frac{P_{\text{repeater}}}{I} = k_1 \left(s / I (c_p + c_0) + c \right) + k_2 \frac{s}{I} + k_3 s$$


switching leakage short-circuit

- Involves three non-linear equations with three unknowns: I , s , and dI/ds
- Used Newton-Raphson to solve numerically

Results: Power Vs Delay Penalty



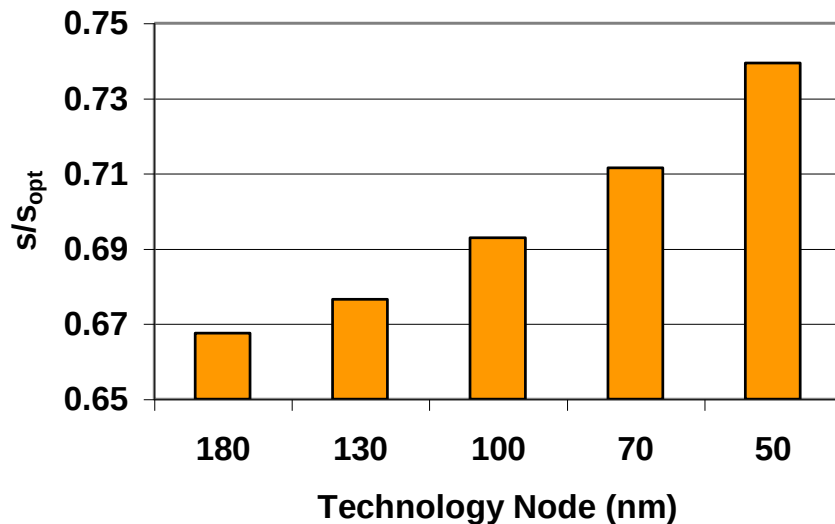
■ Normalized power per unit length reduces as delay penalty increases

■ Incremental reduction in P/I is high for small values of the delay penalty

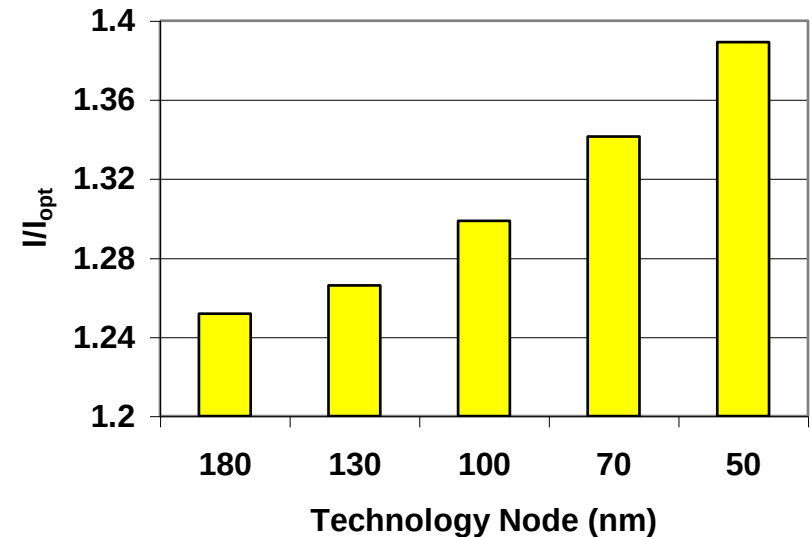
■ 180 nm and 130 nm results are almost identical

■ However, normalized P/I decreases with technology scaling:
leakage power

Optimization Results: 5% delay penalty



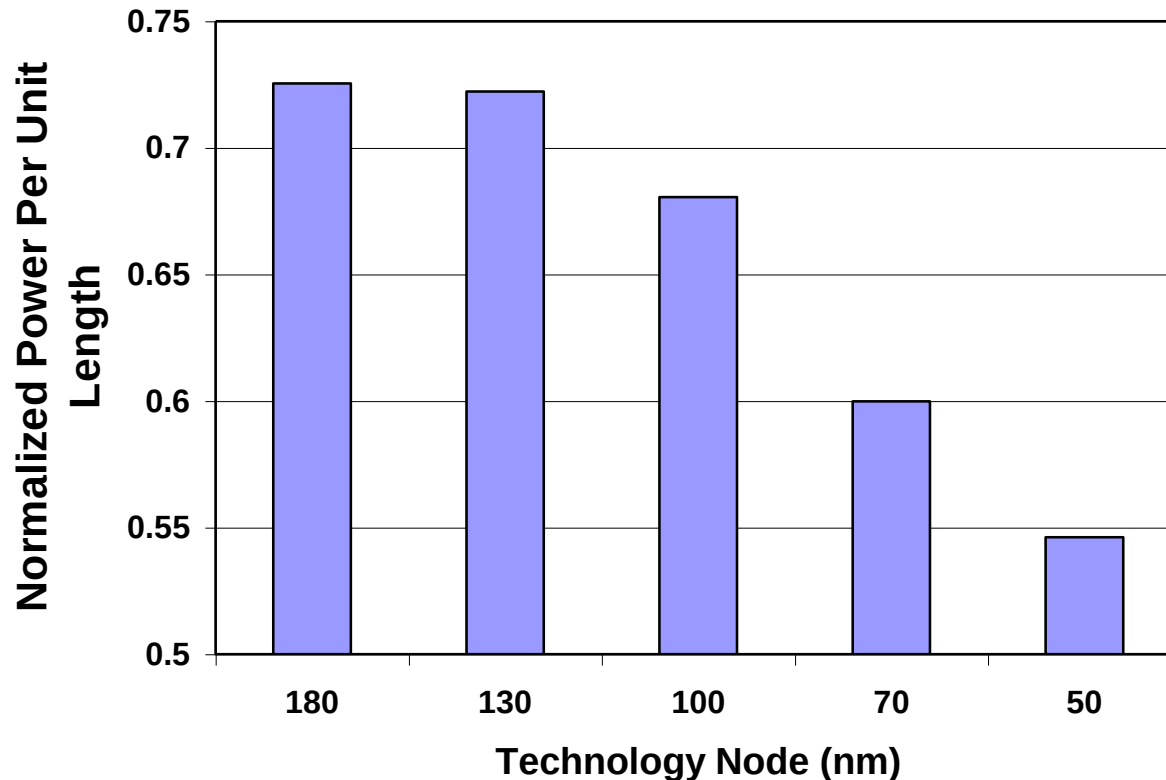
$$S < S_{opt}$$



$$I > I_{opt}$$

For optimal power dissipation: **repeater size** needs to be reduced and **inter-buffer wire length** needs to be increased

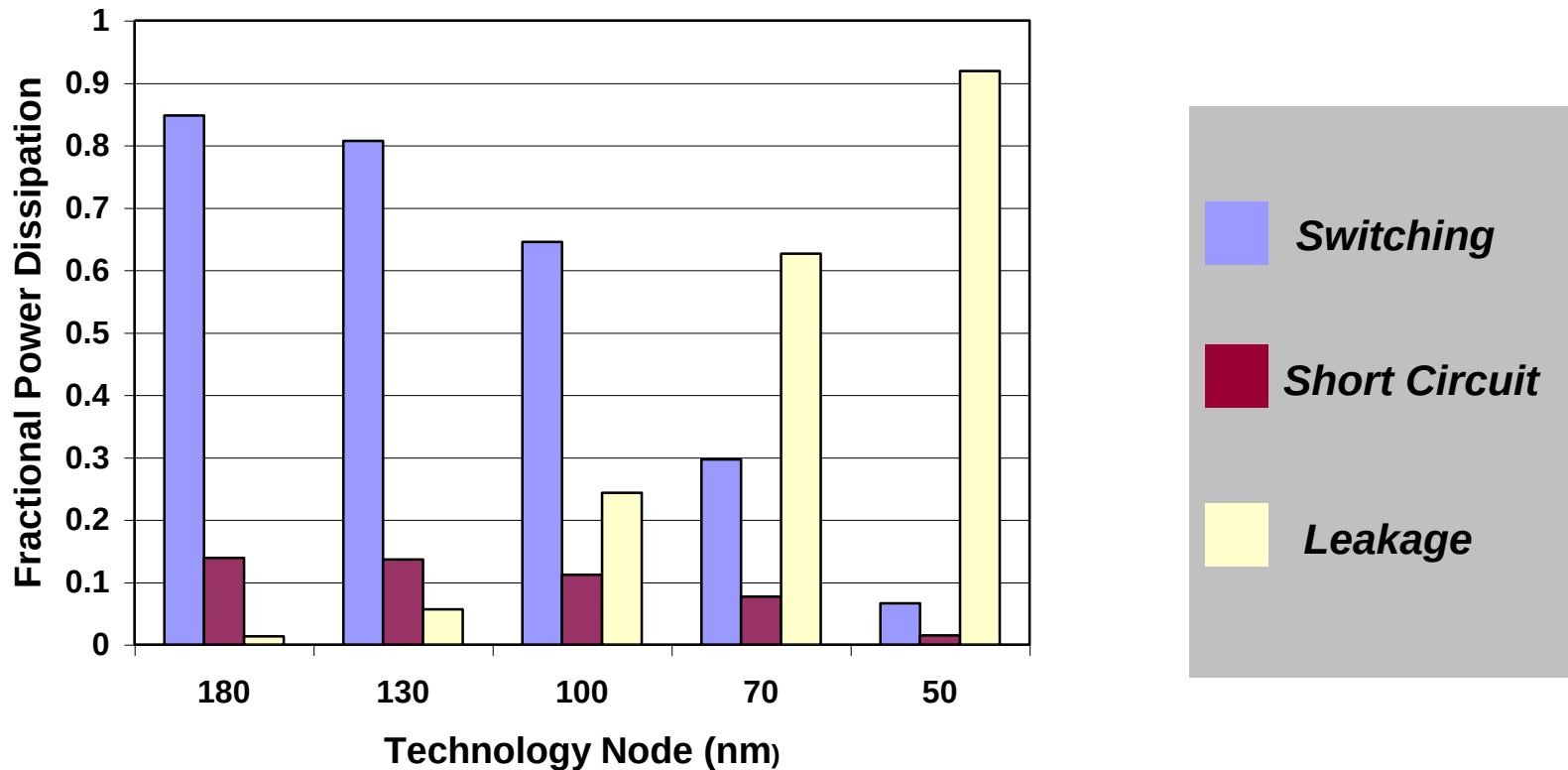
Optimization Results: 5% delay penalty



Normalized power per unit length decreases rapidly with scaling: due to substantial increase in leakage current

Optimization Results: 5% delay penalty

Relative contributions of the three components of PD

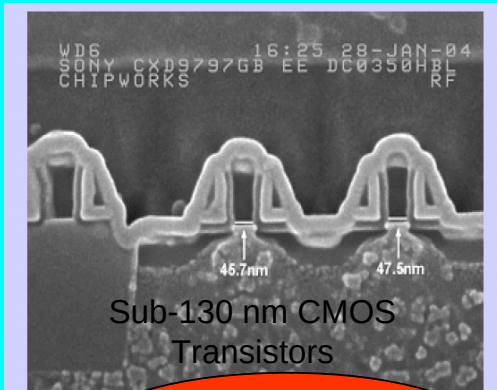


- Leakage power is the dominant component for advanced nodes
- Short circuit power is also non-trivial across all nodes

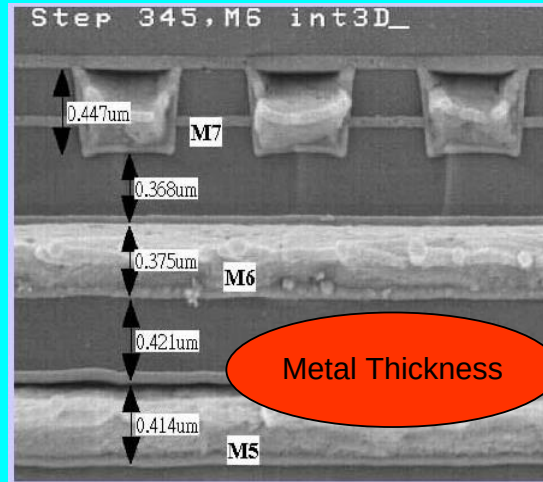
Implications of Parameter Variations

V. Wason and K. Banerjee, IEEE International Symposium on Low Power Electronic Design (ISLPED), 2005, pp. 131-136.

Parameter (P-V-T) Variations

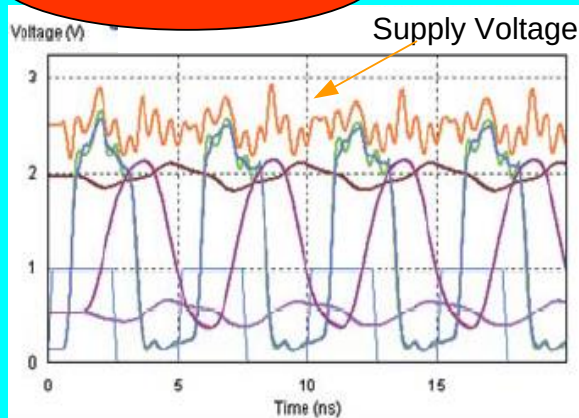


Transistor channel length

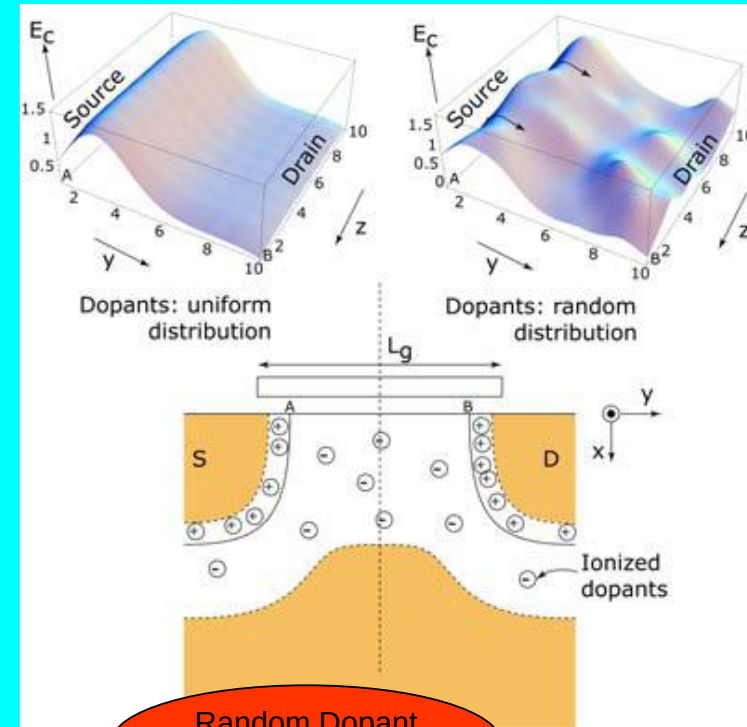
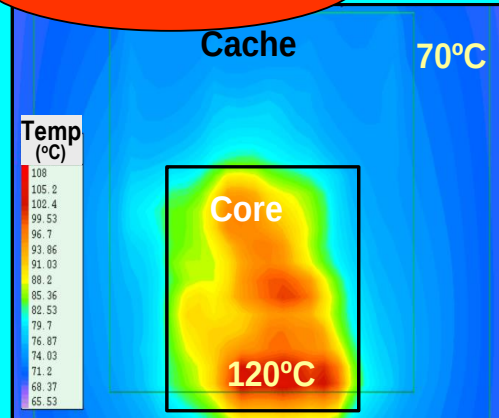


Metal Thickness

Power Supply Voltage



Chip Temperature

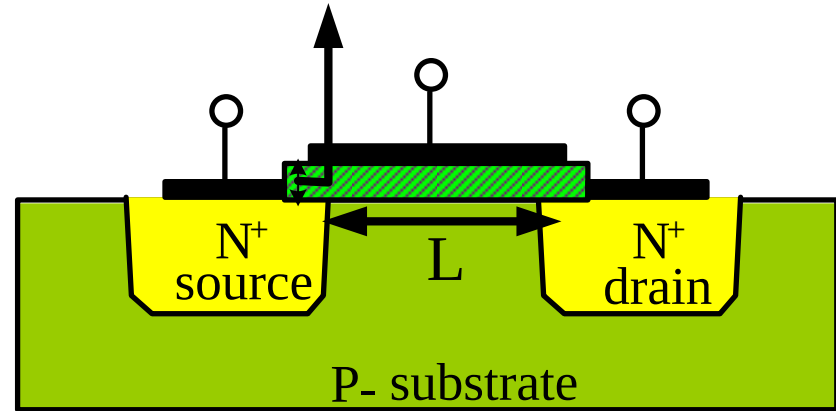


Random Dopant Fluctuations

Process Variations

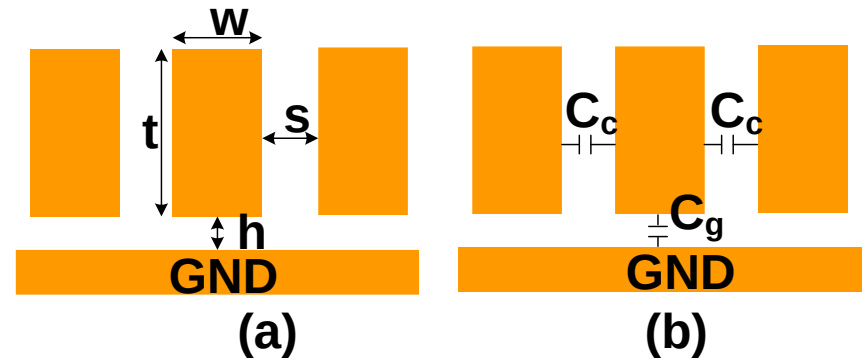
❑ Device Variations

- Channel Length (L)
- Oxide Thickness (t_{ox})
- Dopant Density (N_a)

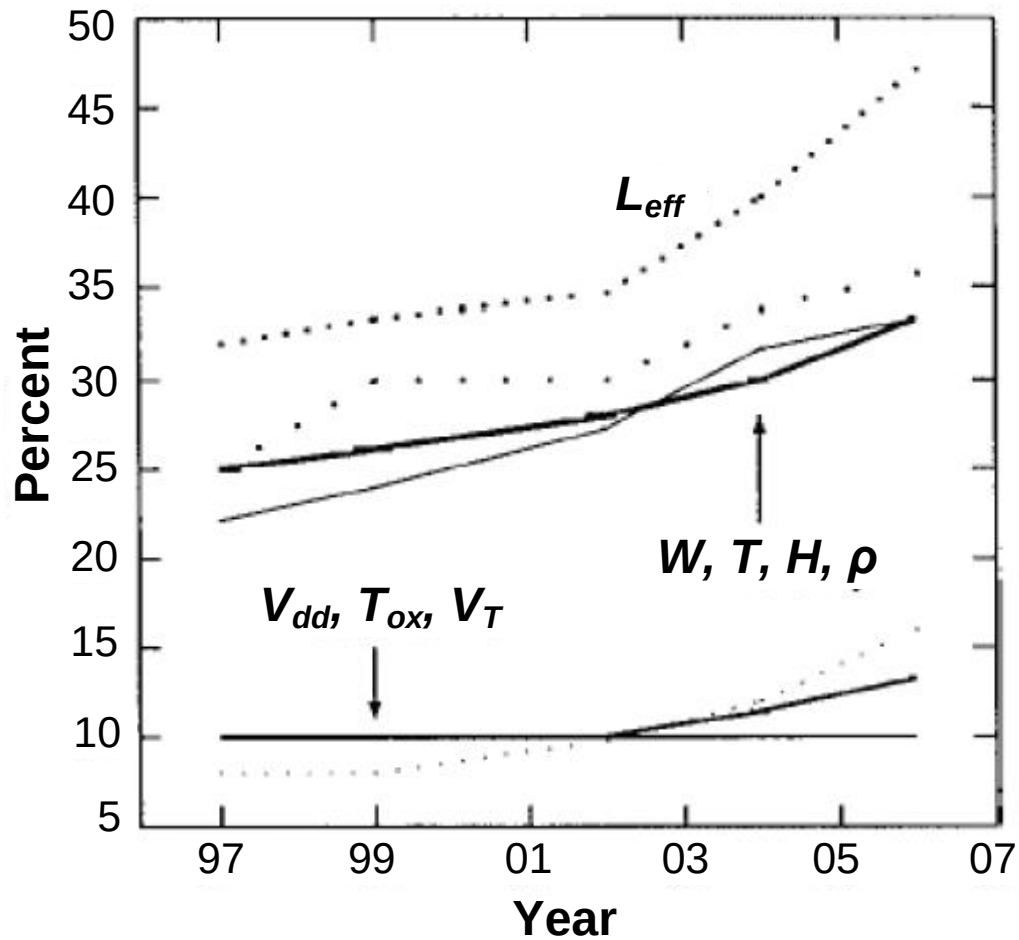


❑ Interconnect Variations

- Line Width (w)
- Spacing (s)
- Metal Thickness (t)
- Dielectric Thickness (h)

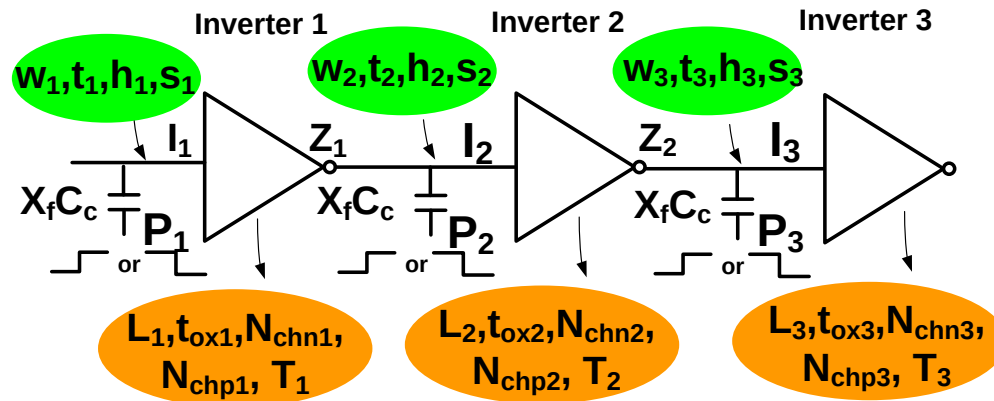


Device vs. Interconnect Variations



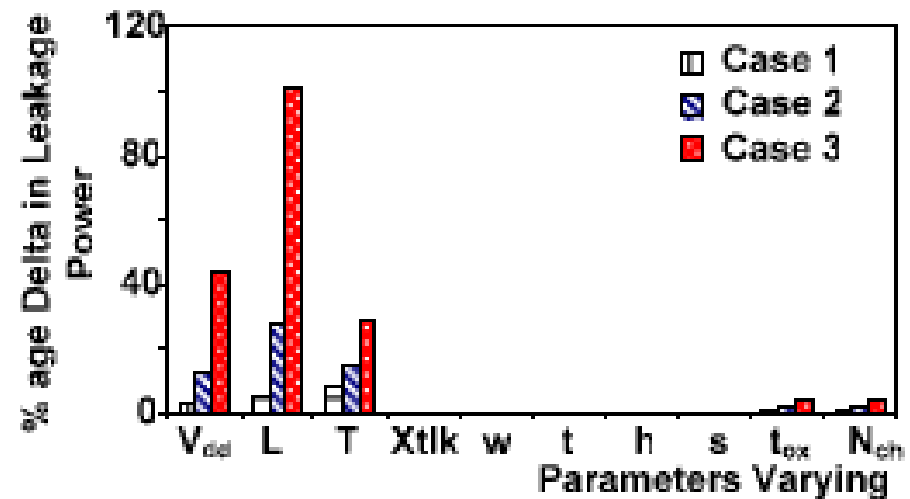
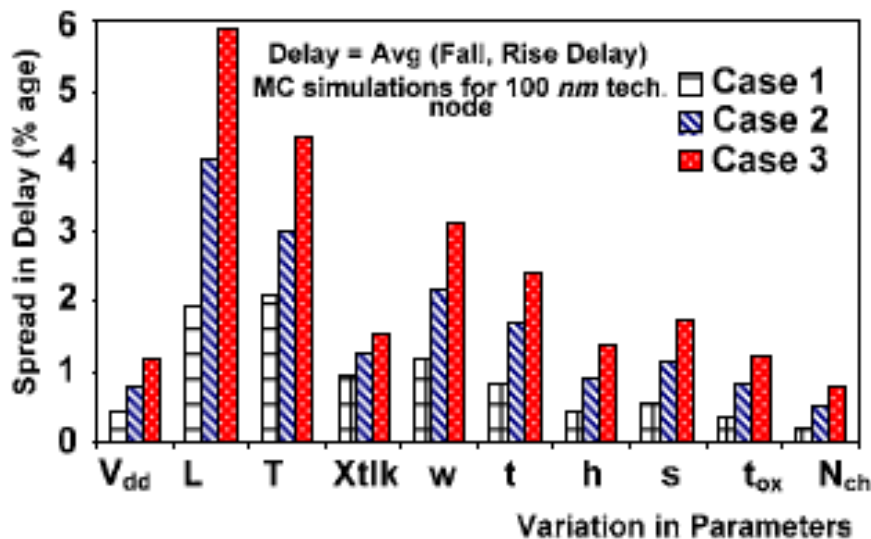
S. Nassif (IBM)

Sensitivity Analysis of Delay and Power



3 cases considered;
% variations increase
from case 1 to case 3

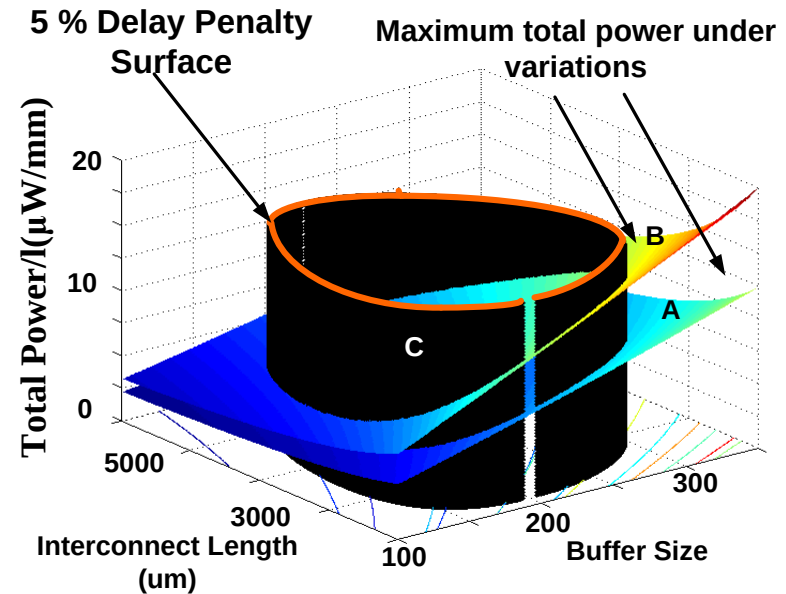
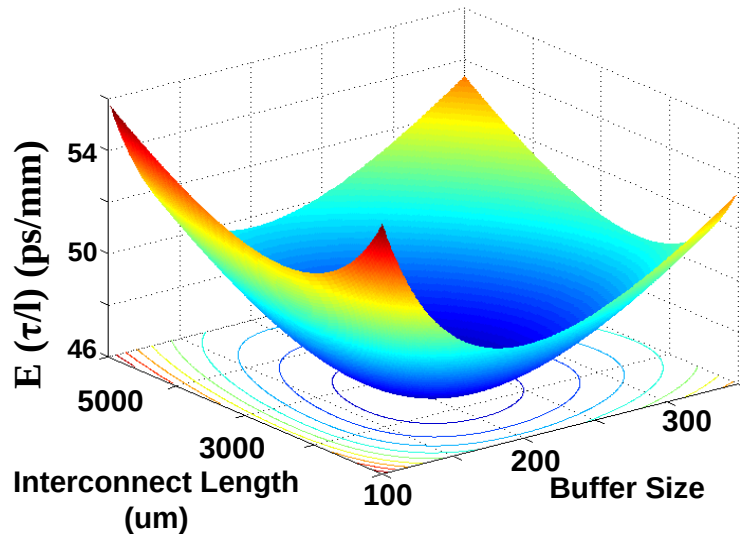
Wason and Banerjee, ISLPED 2005



■ Variations have significant impact on leakage power and delay

Interconnect Design Considering Variations

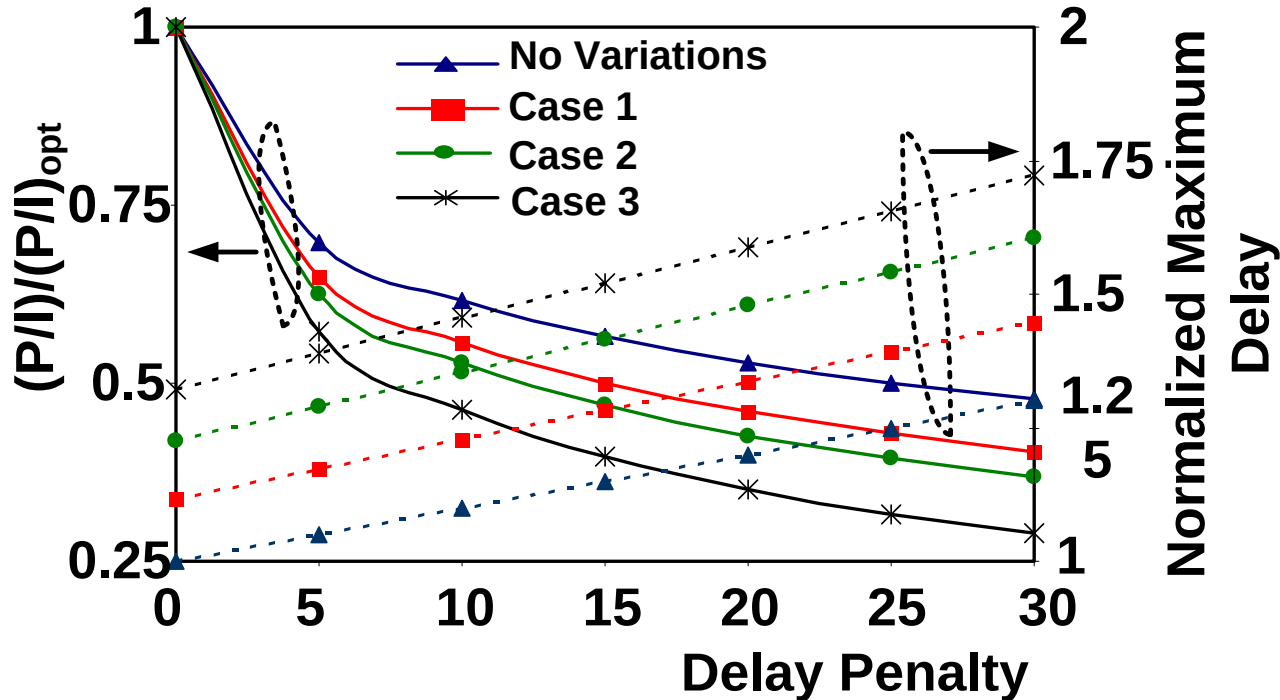
- Significant Implications for Interconnect Design
- Power-Optimal Repeater Insertion- tradeoff delay with power



Wason and Banerjee, ISLPED 2005

Variations can significantly impact power-optimal repeater insertion

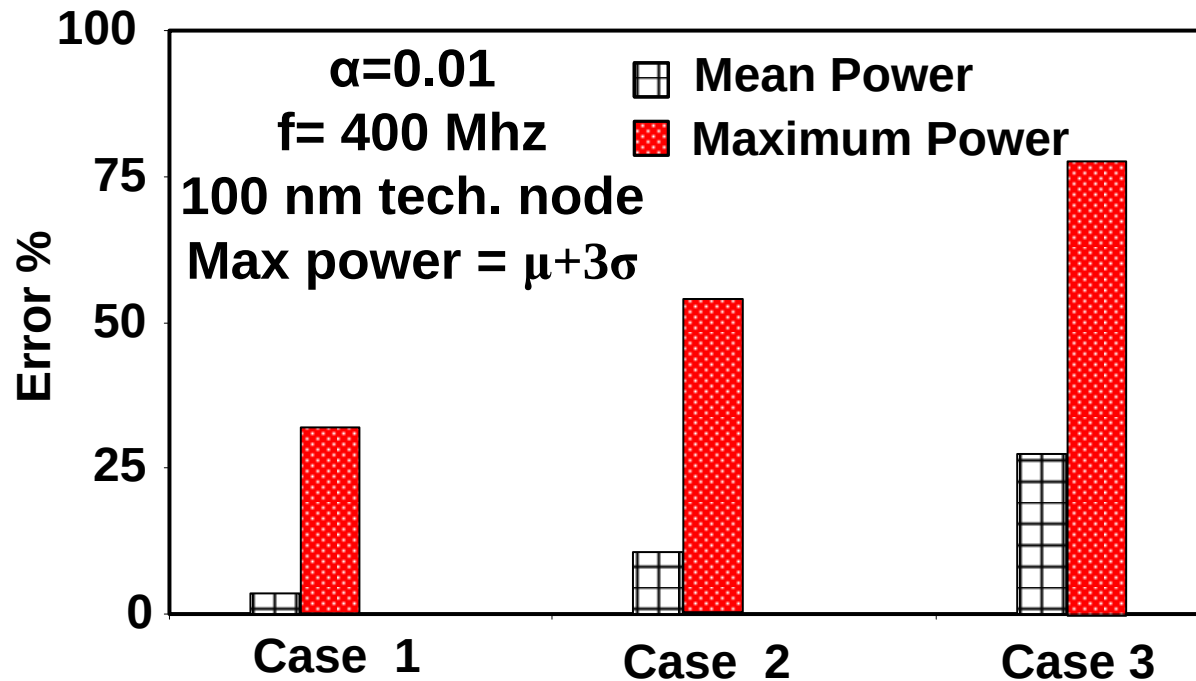
Optimization under Parameter Variations



Wason and Banerjee, ISLPED 2005

- The normalized delay increases under variations
- Power savings are higher for the same penalty in delay, as variations increase
- Importance of power-optimal repeater insertion increases

Implications for Power Estimations



■ Error in power estimation can be significant if variations are neglected